



Installation, Operation, & Maintenance Instruction Manual



LFH & XLFH Fan Heaters

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EXHEAT Industrial can provide versions of this manual in German, French, Italian, Spanish, Portuguese, Polish, Chinese and Russian. These versions can be requested at support@exheat-industrial.com



To maintain the equipment warranty and, if applicable, the Hazardous Area Certification, the instructions contained within this manual must be complied with in full.



Fitting any other device invalidates the hazardous area certification.

1. Contact Details

Sales Enquiries

EXHEAT Industrial Ltd
Threxton House
Threxton Road Industrial Estate
Watton, Thetford
Norfolk, IP25 6NG
Tel: +44 (0) 1953 886 210
Fax: +44 (0) 1953 883 853

Email: sales@exheat-industrial.com
Website: www.exheat-industrial.com

Technical Support

EXHEAT Industrial Ltd
Threxton House
Threxton Road Industrial Estate
Watton, Thetford
Norfolk, IP25 6NG
Tel: +44 (0) 1953 886 269
Fax: +44 (0) 1953 883 853

Email: support@exheat-industrial.com
Website: www.exheat-industrial.com

2. Description of Equipment

The LFH & XLFH fan heater range offers a high capacity air heating solution that is suitable for small and medium sized premises, and is designed for flexibility, allowing it to be supplied according to our clients' capacity and power supply requirements.

Certification	The range of LFH & XLFH fan heaters are supplied with both ATEX and IECEx certification.	
	ATEX	IECEx
	Ex db eb h IIB+H2 T2...T4 Gb Ex tb IIIC T300°C...T135°C Db IP65 Certificate No: ITS18ATEX102782X	Ex db eb h IIB+H2 T2...T4 Gb Ex tb IIIC T300°C...T135°C Db IP65 Certificate No: IECEx ITS 18.0040X

1.1 LFH Range

Power (up to)	LFH T2	LFH T3	LFH-C T3	LFH T4	LFH-C T4
		30 kW	18 kW	30 kW	10.8 kW
The model number is defined as LFH-duty-voltage. E.g. LFH-24-440					
Performance Data		50 Hz		60 Hz	
	Air Flow	2120 m ³ /h (Approximate)		2240 m ³ /h (Approximate)	
	Face Air Velocity	6.0 m/s (Approximate)		6.3 m/s (Approximate)	
	Fan Speed	1380 rpm		1460 rpm	
	Motor Rating	1.1 kW		1.1 kW	

1.2 XLFH Range

Power (up to)	XLFH T2	XLFH T3	XLFH-C T3	XLFH T4	XLFH-C T4
		40 kW	24 kW	40 kW	14.5 kW
The model number is defined as LFH-duty-voltage. E.g. XLFH-24-440					
Performance Data		50 Hz		60 Hz	
	Air Flow	3560 m ³ /h (Approximate)		3760 m ³ /h (Approximate)	
	Face Air Velocity	7.5 m/s (Approximate)		7.9 m/s (Approximate)	
	Fan Speed	1380 rpm		1460 rpm	
	Motor Rating	1.1 kW		1.1 kW	

3. Preservation and Storage Instructions

- Do not remove the heater from its packing until you are ready to assemble and operate it for the first time.
- After use, store the equipment in an inside location that is dry, clean and well ventilated.
- Always allow the heater to cool (approx. 20min) before moving it to operate in another location, transport or store.
- Suitable preservation materials, such as silica gel bags or equivalent, have been placed inside the packaging and inside the enclosure. Additionally, spare silica gel bags (Desiccant), or equivalent, can be purchased by contacting EXHEAT Industrial Ltd.



CAUTION – The following preservation instructions must be adhered to; failure to do so could result in the equipment’s warranty being invalidated.

- Store the equipment at between -40°C and +40°C as per the ambient temperatures on the nameplate.
- Do not store the equipment for more than 3 months unless packed for long-term storage.
- If the equipment is stored beyond 3-months, ensure that preservation materials are inspected and replaced if required.



CAUTION – It is the installers responsibility to ensure that, if the terminal enclosure is opened prior to installation; when refitting the terminal enclosure lid please ensure the gaskets are not damaged or moved in any way, please refer to section 5.

- Protect the equipment against additional external sources of vibration and/or impact.
- All fasteners are made from Stainless Steel Gr. 316 to prevent corrosion.

4. Pre-installation Instructions

4.1 Unpacking

- Carefully remove the packaging from each product and check for damage. Immediately report any damage to EXHEAT Industrial Ltd (please keep this IOM for future reference).
- Remove the x4 screws securing the angled lifting support brackets from the wooden crate.
- Ensure area above and around heater is sufficient to remove the heater from crate.
- Using x4 suitably rated lifting straps, place each strap through the 18mm holes in the lifting brackets ensuring each of the x4 are set evenly to the hoisting jib.
- If the heater has been purchased with the lift rail option, these rails may be used in place of the 18mm lifting bracket holes.
- Ensuring the area is clear, continue to lift the heater via the x4 straps until positioned above the transportation crate.
- Ensuring path is clear, continue to manoeuvre hoisted heater to desired location for installation.
- Once heater is in position remove the x4 straps from hoisting jib. Continue to remove each strap from the angled lifting support brackets.
- Remove x2 M8x20mm Socket cap screws securing the angled bracket to the heater. Repeat for rear bracket.
- Replace the x2 M8x20mm Socket cap screws (ensuring both spring and plain washers are present) to re-secure the guard to the heater. Repeat for rear guard.
- Keep the angled support lifting brackets for future transportation.



Before carrying out the following inspections, ensure no attempt is made to connect a power supply to the heater. The following instructions may only be completed while the heater is completely isolated from a source of power.

4.2 Pre-Installation Inspection

Each heater is manufactured to the highest standard with great care and quality materials. All the goods are thoroughly inspected and tested before leaving the manufacturing plant, and they must be handled with care during storage and installation.

- Before the installation starts it is advised that the product is checked to ensure the insulation resistance reading is above $2M\Omega$ for the heater when tested at no less than 500 volts dc. To do this, connect the neutral cable (generally black) to any part of the steel enclosure, connect the live (generally red) cable to any power terminal and test for a minimum of 30 seconds.
- Should the product fail this test, please contact the technical help via our website: - www.exheat-industrial.com/contact/support



Before connecting any supply cables, ensure that the incoming power supply conforms to the specified voltage on the products nameplate at a nominal variance of +/- 5% of the specified voltage.



Compliance with these instructions is a warranty requirement. Documented evidence must be maintained in the form of a signed checklist. Copies of completed checklists and records will be required in the event of any warranty claim.

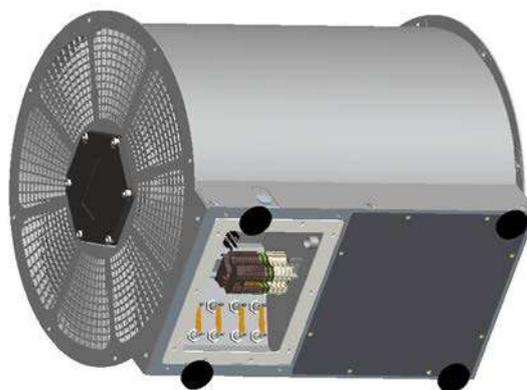


CAUTION: Check the voltage and current of the heater to ensure it is compatible with the ratings of the supply before energising.

4.2.1 Basic Assembly



LFH / XLFH Basic Assembly



Access to Heater Exe Enclosure

- Carefully lay the fan heater on its side with the Ø32 entry facing upwards.
- Remove the ten M6 fasteners and carefully place the lid to one side so as not to damage the flame path.

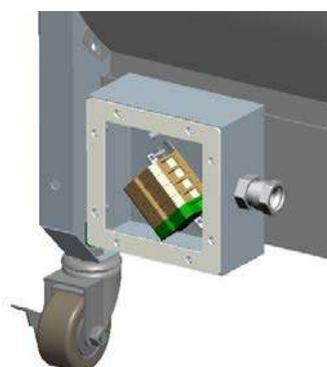
4.2.2 Heater with Lift Rails, without Castors.

- It is possible to stack and bolt multiple units together if required.

4.2.3 Heater with Lift Rails, with Castors, without Local Isolator.



LFH / XLFH with Lift Rails



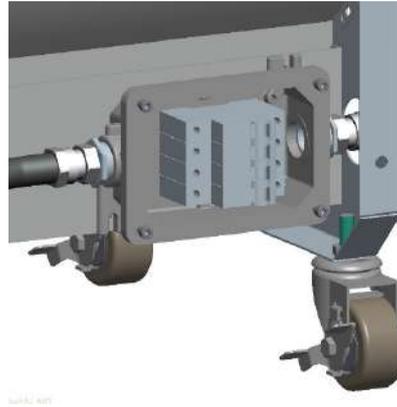
LFH / XLFH Client Termination Box

- Remove the eight M6 fasteners and carefully place the lid to one side so as not to damage the flame path.

4.2.4 Heater with Local Isolator Fitted



LFH / XLFH with Lift Rails & Local Isolator



LFH / XLFH Local Isolator Access

- Remove the four M6 fasteners and carefully place the lid to one side so as not to damage the flame path.



**Be careful when removing the fasteners.
Failure to replace all correctly prior to use shall invalidate the certification.**

4.3 Power Supply

- Only appropriately sized cable can be used on this heater. The cable must also satisfy the relevant clauses of IEC/EN 60079-14 / Installation requirements, and the site requirements.
- The heater supply may derive from;
 - Suitably rated plug and socket.
 - Suitably rated enclosure with local isolation.
 - Fixed installation must be isolatable.

5. Installation Instructions



Should deviation from original design parameters occur, or change of original design structure be required, please refer back to EXHEAT Industrial Ltd for consultation prior to installation.

- Refer to the relevant code of practice for the equipment:
IEC/EN 60079-14 for selection and installation or the relevant global equivalent.
IEC/EN 60079-17 for inspection and maintenance of electric apparatus for use in potentially explosive atmospheres or the relevant global equivalent.
- Ensure all pre-installation instructions have been undertaken and that the relevant documentation has been completed. Failure to do so will invalidate the warranty.
- Ensure that person(s) are suitably competent and authorised to install the equipment into a hazardous location.
- Ensure the power supply cable is fully isolated from the power source for the duration of the installation.
- Before operating the equipment, have the installation approved by the site authorised person who is responsible to ensure that the installed system is safe for operation.
- Ensure compliance with any instructions and information provided in this manual and on the drawings/certification supplied, also be aware of any additional warnings that may be present on the product on any warning labels.
- At no time is the ambient temperature to be allowed to rise above the heaters certified limit, please check the sales literature and certification for this ambient range.
- Before energising the product, ensure that the power supply conforms to the specified voltage on the products nameplate at a nominal variance of +/- 5% of the specified voltage.
- No additional cable entries are to be made within the terminal box. Only EXHEAT Industrial Ltd. can facilitate this.



No alterations are permitted to the factory installed wiring.



It is the end user's responsibility to ensure that safe systems of work are used by all personnel operating and maintaining the equipment, including testing when energised.



If there is any uncertainty about these points, contact EXHEAT Industrial Ltd for advice.



Failure to comply could result in the Hazardous Area Certificate being invalidated.

5.1 Electrical Supply Connection for Basic Assembly, without Easy-Wire or Isolator Options)

- Cable entry to the Exe is via 1 off pre-drilled Ø32 hole which will have a temporary plastic plug fitted. Remove this plug and install suitable cable and gland as per manufacturer's instructions.
- Connect the live connection(s), earth and optional neutral in accordance with the appropriate wiring diagram in section 12.
- The supply connections to the heaters are made using the installed terminals and by the use of proprietary ferrule crimps (client supplied). The Exe terminals blocks can accept a maximum cable core size of 10mm² and should be torqued to 1.2Nm min and 1.9Nm max.
- Optionally, the external earth connection is made by use of proprietary ring crimps to suit an M6 fixing and to suit the size of cable installed. This is found adjacent to the cable entries.
- With the connections made, replace the enclosure lids securely with all fasteners.



DO NOT ENERGISE THE HEATER AT THIS TIME

- Ensure that the connections are made in accordance with site philosophy. If using ferrules, a minimum of 5.5 mm must be engaged within the terminals. If using multi-stranded cable, the stripping length should be 12 mm. No modification to allow other connections is permitted.

5.2 Electrical Supply Connection for Basic Assembly, with Easy-Wire, without Isolator Options

- Cable entry to the customer terminal / easy wire box is via 1 off pre-drilled Ø25 hole which will have a temporary plastic plug fitted. Remove this plug and install suitable cable and gland as per manufacturer's instructions.
- Connect the live connection(s), earth and optional neutral in accordance with the appropriate wiring diagram in section 12.
- The supply connections to the heaters are made using the installed terminals and by the use of proprietary ferrule crimps (client supplied).
The easy wire terminals blocks can accept a maximum cable core size of 10mm² and should be torqued to 1.2Nm min and 1.9Nm max.
- Optionally, the external earth connection is made by use of proprietary ring crimps to suit an M6 fixing and to suit the size of cable installed. This is found adjacent to the cable entries.

- With the connections made, replace the enclosure lids securely with all fasteners.



DO NOT ENERGISE THE HEATER AT THIS TIME

- Ensure that the connections are made in accordance with site philosophy. If using ferrules, a minimum of 5.5 mm must be engaged within the terminals. If using multi-stranded cable, the stripping length should be 12 mm. No modification to allow other connections is permitted.

5.3 Electrical Supply Connection for Basic Assembly, with Bartec Isolator Option

- Cable entry to the Bartec isolator is via 1 off pre-installed M32x1.5p threaded adaptor which will have a temporary plastic plug fitted. Remove this plug and install suitable cable and gland as per manufacturer's instructions.
- Connect the live connection(s), earth and optional neutral in accordance with the appropriate wiring diagram in section 12.
- The supply connections to the heaters are made using the installed terminals and using proprietary ferrule crimps (client supplied).
The Bartec terminals blocks can accept a maximum cable core size of 10mm² and should be torqued to 2.5N.m.
- Optionally, the external earth connection is made by use of proprietary ring crimps to suit an M6 fixing and to suit the size of cable installed. This is found adjacent to the cable entries.
- With the connections made, replace the enclosure lids securely with all fasteners.



DO NOT ENERGISE THE HEATER AT THIS TIME

- Ensure that the connections are made in accordance with site philosophy. If using ferrules, a minimum of 5.5 mm must be engaged within the terminals. If using multi-stranded cable, the stripping length should be 12 mm. No modification to allow other connections is permitted.

5.4 Electrical Supply Connection for Basic Assembly, with MX-Isolator Option

- Refer to the MX-I customer connection document provided with your MX-I along with the appropriate wiring diagram in section 12 of this document.
- Cable entry to the MX-Isolator is via 1 off M32x1.5p thread in the end plate which will have a temporary plastic plug fitted. Remove this plug and install suitable cable and gland as per manufacturer's instructions.

- Connect the live connection(s), earth and optional neutral in accordance with the appropriate wiring diagram in section 12 and the separate MX-I document.
- The live and neutral connections to the heaters are made using the installed terminals and using proprietary ferrule crimps (client supplied).
- Refer to the MX-I customer connection document provided to confirm suitable cable core size & torque requirements.
- Optionally, the external earth connection is made by use of proprietary ring crimps to suit an M6 fixing and to suit the size of cable installed. This is found adjacent to the cable entries.
- With the connections made, replace the enclosure lids securely with all fasteners.



DO NOT ENERGISE THE HEATER AT THIS TIME

- Ensure that the connections are made in accordance with site philosophy. If using ferrules, a minimum of 5.5 mm must be engaged within the terminals. If using multi-stranded cable, the stripping length should be 12 mm. No modification to allow other connections is permitted.

5.5 General Installation Instructions

With the power supply cable connected please complete these remaining instructions before energising: -

- Place the heater on its feet in the desired operational location and make further minor adjustments to each foot as required in order to prevent the heater from rocking. Failure to do so could cause damage to the heater.
- The installer and the end user shall ensure that the unit has free and unrestricted air flow to allow natural convection to occur at all times. **DO NOT COVER** the heater and do not allow anything to rest on or against it when in operation. A minimum of 500mm is required at both ends to be obstruction free.
- The installer is to ensure the direction of flow is correct.

Terminate / connect the power supply end of the power cable to the isolated power supply or a certified plug as required.

5.6 Warnings

- No additional cable entries are to be made within the terminal box. Only EXHEAT Industrial Ltd. can facilitate this.
- No alterations are permitted to the factory installed wiring.
- The cable glands installed to the XLFH / LFH heater should be such that they do not decrease the Ex db eb IIB+H2 Gb/Ex tb IIIC Db rating of the heater. All cable glands

are to be suitable for the rating and size of the supply cables. IP washers are to be used where applicable.

- Before connection ensure that the supply corresponds with that specified on the nameplate label, and that the sizes and types of cables to be used are suitably rated for the load and temperature of the product.
- Each heater circuit must be protected by a suitably rated over current device and earth leakage circuit breaker device. Find relevant section above for earth connection details, and 5.7.
- The covers of the XLFH / LFH range terminal boxes are removed by simply unbolting the lid fittings. When re-fitting ensure that any gasket seal is in good condition and correctly located. The main cover mating faces **MUST** always be kept clean and free from any debris.
- The installer or end user must connect to the EXHEAT Industrial Ltd designated terminals within the terminal box - DO NOT disturb factory fitted wiring.

5.7 Earth Connections



WARNING – THESE HEATERS MUST BE EARTHED.

- When fitted with an optional local isolator, the client internal earth cable connection is inside the isolator enclosure. Connection is made by the use of an M6 earth bolt (fitted) with proprietary cable ring crimp (client supplied).
- When not fitted with the optional local isolator, the client internal earth cable connection on the LFH / XLFH heater is inside the terminal enclosure / Exe. Connection are to be made by the use of a ferrule crimp (client supplied) connected to the earth terminal provided. Maximum cable core size is 10 mm², if larger cable is required, an optional local isolator must be fitted.
- The minimum external earth conductor size permitted is 4 mm².

5.8 Earth-fault Protection

For safety reasons, it is essential to limit the magnitude and duration of earth-fault currents. It is impractical to cover all possible systems, however, note that, regardless of which system is used, the product **MUST** be protected by a suitable device wired to shut down the product if the thermostat fails to earth. Suitable devices include a residual current device (RCD) – this is the preferred method and should be used whenever possible – or an insulation monitoring device.

- Maximum recommended setting for the RCD: 100 mA / 10 ms. The duration time of 10 ms (ten milliseconds) ensures that any fault is detected within a single cycle of a thyristor system (where applicable).
- Maximum recommended setting for the insulation monitoring device: Insulation resistance is not greater than 50 ohms per volt of rated voltage.

Ensure that the equipment is earthed in accordance with the plant earthing philosophy.

Before commissioning the equipment, the completed installation should be approved by an authorised & competent person to ensure that it has been carried out correctly and that the system is safe for commissioning.

Before switching the thermostat circuit on, check that all the relevant requirements, and any special conditions of safe use have been adhered to, including any additional warning labels that may be present on the product itself.

6. Operating Instructions

6.1 General

Electrical equipment must be designed, tested and installed such that, when it is used correctly, health and safety risks are kept to a minimum. The user must be provided with information about any necessary safety conditions, warned of any possible hazards that may arise during normal operation and told how to avoid them.

The user must ensure that the following is adhered to:

- Any employees working on the equipment are authorized & competent in the proper working procedures in order to ensure safety. The plant must be maintained in a safe condition.
- The heater terminal enclosure covers are not to be removed whilst any precipitation, airborne dust or moisture is in the vicinity or when grinding, welding or similar activities are taking place nearby.
- The heater terminal enclosure covers are not to be removed whilst the heater is energised.
- Ensure that all protective packaging is removed carefully and visually inspect product for any transit damage.
- The heaters must be handled with care and stored in clean and dry conditions, as per section 3.
- All prevailing rules, regulations and bylaws in force at the time and place of installation must be observed.
- The heater should be checked for standing stability, adjustments to the feet should only be made whilst the heater is de-energised.
- All terminal connections must be checked for tightness before energising.
- Refer to the relevant code of practice for the equipment:
 - IEC/EN 60079-14 for selection and installation or the relevant global equivalent.
 - IEC/EN 60079-17 for inspection and maintenance of electric apparatus for use in potentially explosive atmospheres or the relevant global equivalent.
- Precautions must be taken to prevent damage to the cable entries and mating surfaces of the explosion proof enclosure. Report any damage to EXHEAT Industrial Ltd as flame paths are no intended to be repaired.
- Ensure that any special conditions of use detailed on the Hazardous Area Certification are complied with. See section 14
- Any modification not carried out by EXHEAT Industrial Ltd will invalidate certification and warranty.



CAUTION: There is the potential for electrostatic discharge and as such, painted surfaces should only be cleaned with a damp cloth.

6.2 Operating Instructions

- The heater is to be used to raise the temperature within a room or local area, by operating at its rated voltage and duty when required.
- Do not energise the heater until you have completed all steps of section 4 and 5 of this manual.
- To operate the heater, simply ensure the power is connected and turn the applicable isolator to the 'on' position.
- The isolator shall be either: -
 - Local to the heater, when fitted with the optional local isolator
 - On the wall socket receptacle when fitted with a certified plug
 - At the wall mounted enclosure when hard wired to the supply.



When energising, check that the fan has started to rotate, and that air flow is in the correct direction. If either is incorrect de-energise the heater immediately and look at Section 9 to correct the fault.

- Once installed and the power is energised, no adjustments to the heater are allowed.
- The LFH / XLFH fan heater is designed to operate in ambient temperature range of -40°C to +40°C and the user must ensure that this maximum ambient temperature is not exceeded at any time whilst in operation.
- Ensure that while in operation, the air flow is not restricted at either the inlet or outlet of the heater.
- When no longer required, de-energise the heater and allow to cool.
- Allow the heater to stand for 5 minutes minimum if repositioning locally, otherwise allow 20 minutes to cool before moving fully, transporting or storing.
- The heater is fitted with an over-temperature protection circuit. To reset this, you must isolate and disconnect fully from the power supply and allow to cool prior to resetting. To reset the over-temperature protection device: -
 - Remove the fan guard furthest from the impeller,
 - Remove the 6 fasteners on the Ex d enclosure lid, and gently slide out the control rail which is directly mounted to this lid.
 - Switch the MCB to the closed position,
 - Carefully slide the lid and rail back in, do not use excessive force as this could damage the internal cabling,
 - Replace all fasteners for the lid and fan guard adhering to the Torque settings within section 5
- If the above is followed and the heater does not re-energise, please contact the support team as per section 3.

7. Maintenance Instructions

7.1 General Safety Precautions

The user must ensure that maintenance, installations, commissioning and testing of the equipment is only carried out by authorised and competent persons.

The following rules must be adhered to: -

- All prevailing site safety regulations must be adhered to.
- Check for a hazardous environment before and during any maintenance activity.
- Fully isolate the equipment from the electrical supply before and whilst any work is being performed.
- Before removing the terminal enclosure, allow sufficient time for the internal components to cool down after electrical isolation.
- Do not work on the equipment when it is energised.
- Be aware of hazards which may arise when working on energised equipment and take all necessary precautions.
- Familiarise all persons working on the equipment with the instructions and information provided within this manual.

The following preventative maintenance should be carried out at the intervals shown below, for any replacement parts, please contact EXHEAT Industrial Ltd.

Compliance with these maintenance instructions is a mandatory requirement. Documented evidence must be maintained in the form of a signed checklist. Copies of completed checklists and records will be required in the event of a warranty claim.



If the heaters are not used for more than three months, they must be tested for insulation resistance before being energised.

7.2 Motor

- Maintenance shall be performed only by qualified people in accordance with the IEC/EN 60079-17 or national standards (latest edition).
- Qualified people must have knowledge about electrical apparatus for explosive atmospheres and electrical installations in hazardous areas.
- Every 3000 hours of service verify and restore, if necessary, the grease on the radial seals (for example the V-rings). See section 9.2.
- Periodically (depending on environment and duty) verify: -
 - Motor cleanliness and free passage of cool air
 - Free motor running with low vibration and absence of anomalous noises, where there is high vibration and/or noise, verify the motor fastenings, balance and that the bearings are in good condition.

7.3 Every Use

- Check the fan guards, impeller and heating elements for any residual dust build up. Anything noted must be removed with a damp cloth.
- Check the impeller blades for signs of damage, and that there is at least 4mm of clearance to the casing and the guard. Any damage should be reported to EXHEAT Industrial Ltd and the heater taken out of service.
- Check the casing for any signs of contact from the impeller. Any scuffs or marks made by the impeller should be reported to EXHEAT Industrial Ltd and the heater taken out of service.

7.4 Three-monthly Maintenance Inspections

- Generally, inspect the equipment for external damage or signs of deterioration.
- Ensure that the product is clear of obstruction and that the airflow remains unrestricted.
- Ensure the 5mm grub screws that affix the impeller to the motor are tight.
- Remove the fan guard and ensure the blades rotate unimpeded and that there remains a gap of at least 4mm all the way around.
- Clean over the casing and impeller blades with a damp cloth.

7.5 Six-monthly Maintenance Inspections

The following should be undertaken every six months in addition to the three-monthly maintenance inspections above: -



Do not remove the terminal enclosure cover during wet or humid conditions as this could lead to a reduction in insulation resistance of the thermostat.

- Isolate the electrical supply and remove the cover as per section 5.
- Internals should be clean, dry and free from debris.
- Ensure that electrical terminations are undamaged and secure.
- Measure the overall insulation resistance of the heater. Use a 500V dc Insulation Resistance Tester to take a reading between the earth and the phase terminals. The reading should be better than 2 MΩ. If it is not, refer to section 4.
- Ensure that the gasket is in good condition and replace if required. Carefully refit the covers using only the fixings provided, as per section 5.

- Earth continuity must be maintained between all earth points and the main structure, ensure that any earth conductors are correctly and securely fitted between all earth points and main structure.

7.6 Annual Inspection and Long-Term Storage Inspections

Ensure that the following inspections are carried out if equipment is in storage or in use for a year or more: -

- Maintain preservation as per Section 3.
- Undertake the three-monthly and six-monthly inspections as above.
- Inspect for low insulation resistance, as section 4.
- Only EXHEAT Industrial Ltd can undertake any replacements in hazardous area equipment, any unauthorised modifications will invalidate the hazardous area certification and any warranty.
- If equipment is being left unused for a period greater than three months, undertake the 6-monthly maintenance before energizing.
- Check for component failure in line with section 5, if there is component failure or low insulation resistance, contact EXHEAT Industrial Ltd for further advice.



Only EXHEAT Industrial Ltd or approved Services Representative are authorised to replace failed components. The hazardous area certification and warranty could be invalidated if this requirement is not strictly observed.

7.7 EXHEAT Maintenance

If you are unable to complete any of these maintenance checks, please contact EXHEAT Industrial Ltd to arrange for any of the relevant maintenance work to be undertaken.

If any problems are noted whilst maintenance checks are being carried out, please contact EXHEAT Industrial Ltd using the information provided at the beginning of this document.

8. Special Conditions for Use

These conditions are in addition to those stipulated on the certificate that accompanies this manual.

In order to allow operation of this heater, please ensure that the following conditions for safe use are met: -

- The heater must not be placed within 0.5m of any wall, structure or other obstruction to the air inlet (Impeller side), or outlet.
- The heater must not be covered in any way whilst in operation or until fully cooled after use.
- Before opening any enclosure, removing the fan guards or undertaking any maintenance, ensure the heater is fully de-energised and has been allowed to cool to ambient temperatures.
- Only EXHEAT Industrial Ltd supplied parts may be fitted to the heater, this includes bracketry and ducting.
- Use only suitably approved Ex db eb IIB+H2 Gb/Ex tb IIIC Db minimum rated cable glands with a minimum ambient range of -40°C to +40°C.
- Yield stress of the fasteners used on the flameproof enclosure shall be ≥ 450 MPa.
- Joints on flameproof enclosure are not to be repaired.

9. Fault Finding, Correction, and Spares

9.1 LFH / XLFH Fan Assisted Heater Fault Finding.

See maintenance instructions for procedures relating to these faults.

Fault	Check	Resolution
Vibration	<p>Immediately de-energise the heaters</p> <ul style="list-style-type: none"> - Ensure that all feet or castors are properly seated on the ground and that the heater is positioned on a clear and level surface. - Visually inspect the impeller and check for centralised revolution. 	<ul style="list-style-type: none"> - Using a hand spanner, adjust the legs / castors in turn until the heater sits on all four feet. - Remove the heater casing and check that the impeller grub screws are tight.
The Impeller does not spin	<p>Immediately isolate the heater from the power supply.</p> <ul style="list-style-type: none"> - Inspect all electrical connections. - Open the Ex d enclosure and check if the MCB is in the open position. 	<ul style="list-style-type: none"> - Tighten any loose connections. - Switch the MCB to the closed position.
The impeller spins anti-clockwise (3 Phase heaters only)	<p>Immediately isolate the heater from the power supply.</p> <ul style="list-style-type: none"> - Access the Ex e enclosure and ensure that phase numbering is correct. 	<ul style="list-style-type: none"> - Swap the cables between two of the incoming phases, L1 and L2 only.
There is no heat	<p>Isolate the heater from the power supply.</p> <ul style="list-style-type: none"> - Check the wiring of the heating elements. - Remove the element connection cable and check the resistance values of each phase. 	<p>Ensure you are using the correct wiring diagram in section 12.</p> <ul style="list-style-type: none"> - Tighten any loose connections. - If an imbalanced reading is found, or an infinite value, contact EXHEAT Industrial Ltd.
The Heater suddenly de-energises	<p>Immediately isolate the heater from the power supply.</p> <ul style="list-style-type: none"> - Check the ambient has not exceeded 40°C. - Check for any signs of damage. - Check for any electrical fault. - Open the Ex d enclosure and check if the MCB is in the open position. 	<ul style="list-style-type: none"> - Undertake a 6-monthly inspection of the equipment to ensure no fault. - Switch the MCB to the closed position.
A rattle or other unusual noise	<p>Isolate the heater from the power supply.</p> <ul style="list-style-type: none"> - Check all fasteners are tight. - Check for signs of scuffing between the impeller and casing. 	<ul style="list-style-type: none"> - Using hand tools, tighten any loose fasteners. - Take out of service and contact EXHEAT Industrial Ltd.

9.2 Spares

(Anything not mentioned below will require the unit to be sent back to manufacturer)

Failure Type	Meantime Between Failures	Estimated Replacement Time	Spares Lead Time
Replacement Feet	When Required	10 minutes	1 week
Castors	When Required	10 minutes	1 week
Impeller	When Required	45 minutes	1 week
RTD Temperature Sensor	When Required	60 minutes	1 week
Gaskets	When Required	Up to 2 hours	1 week
Handle / Lid	When Required	30 minutes	1 week
Motor / Seal Grease	3000 Hours	40 minutes	1 week

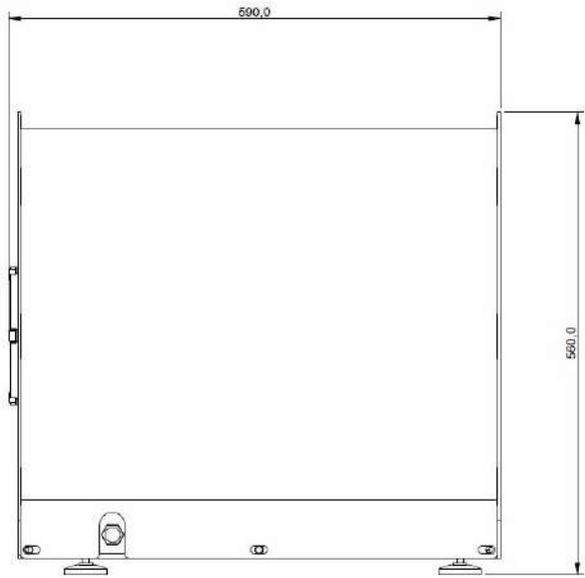
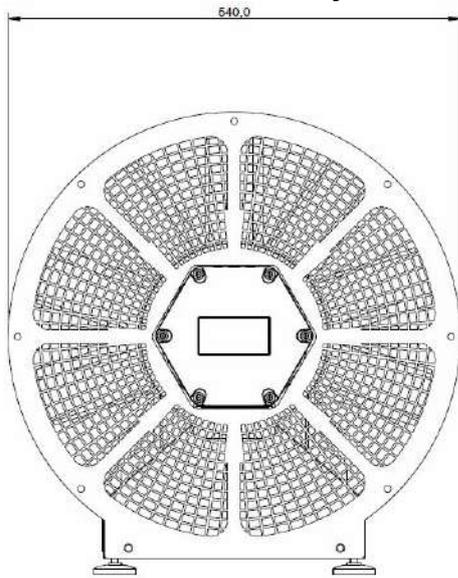
10. COSHH Statement

Health and Safety Information

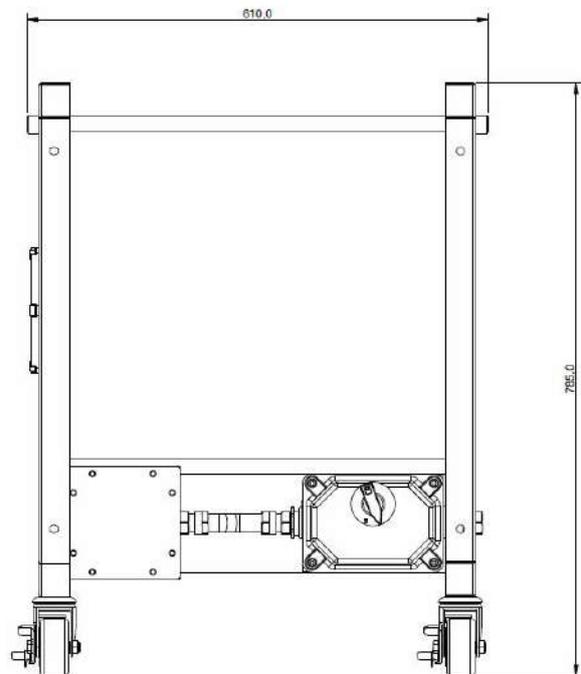
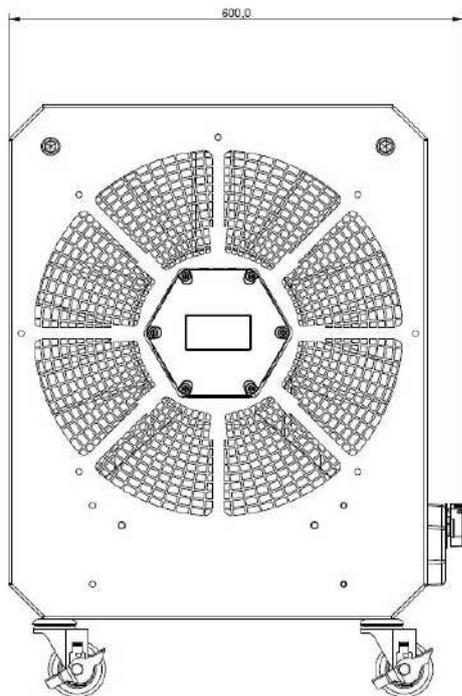
There are no hazardous or toxic substances applied with this order as defined in COSHH (control of substances hazardous to health) regulations (2002).

11. General Layout

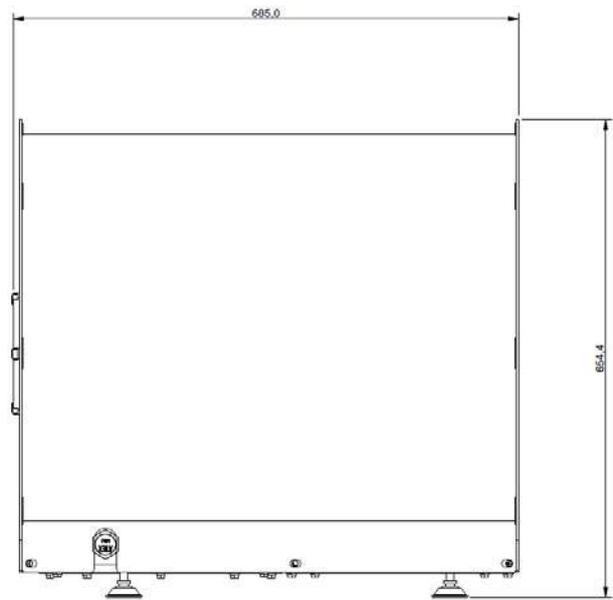
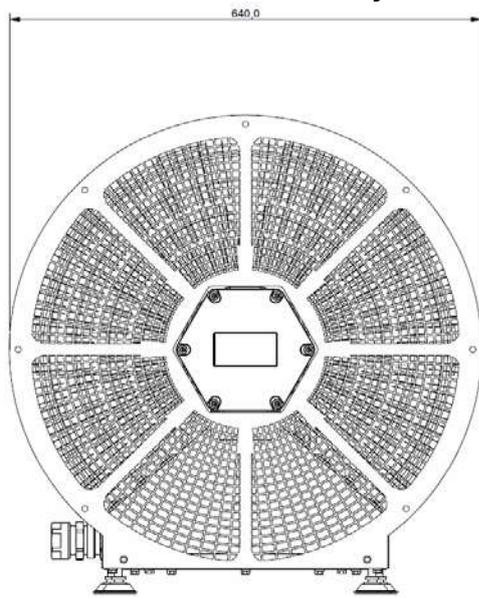
11.1 LFH - Basic Assembly



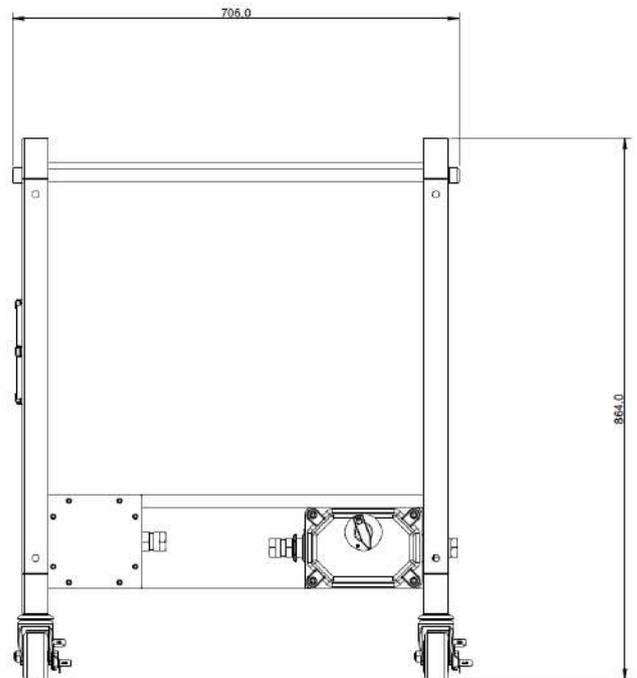
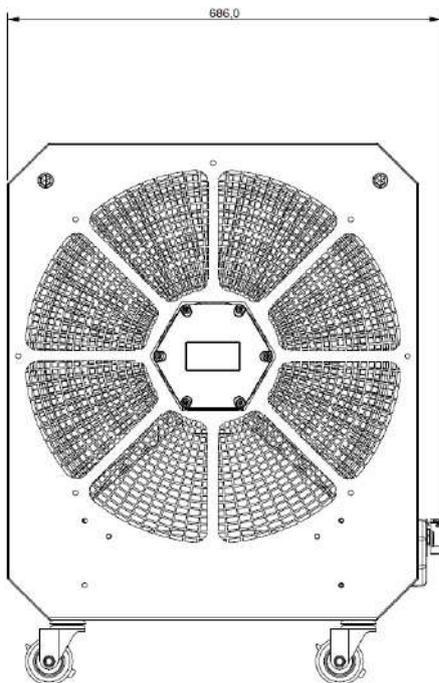
11.2 LFH – with Additional Items



11.3 XLFH - Basic Assembly

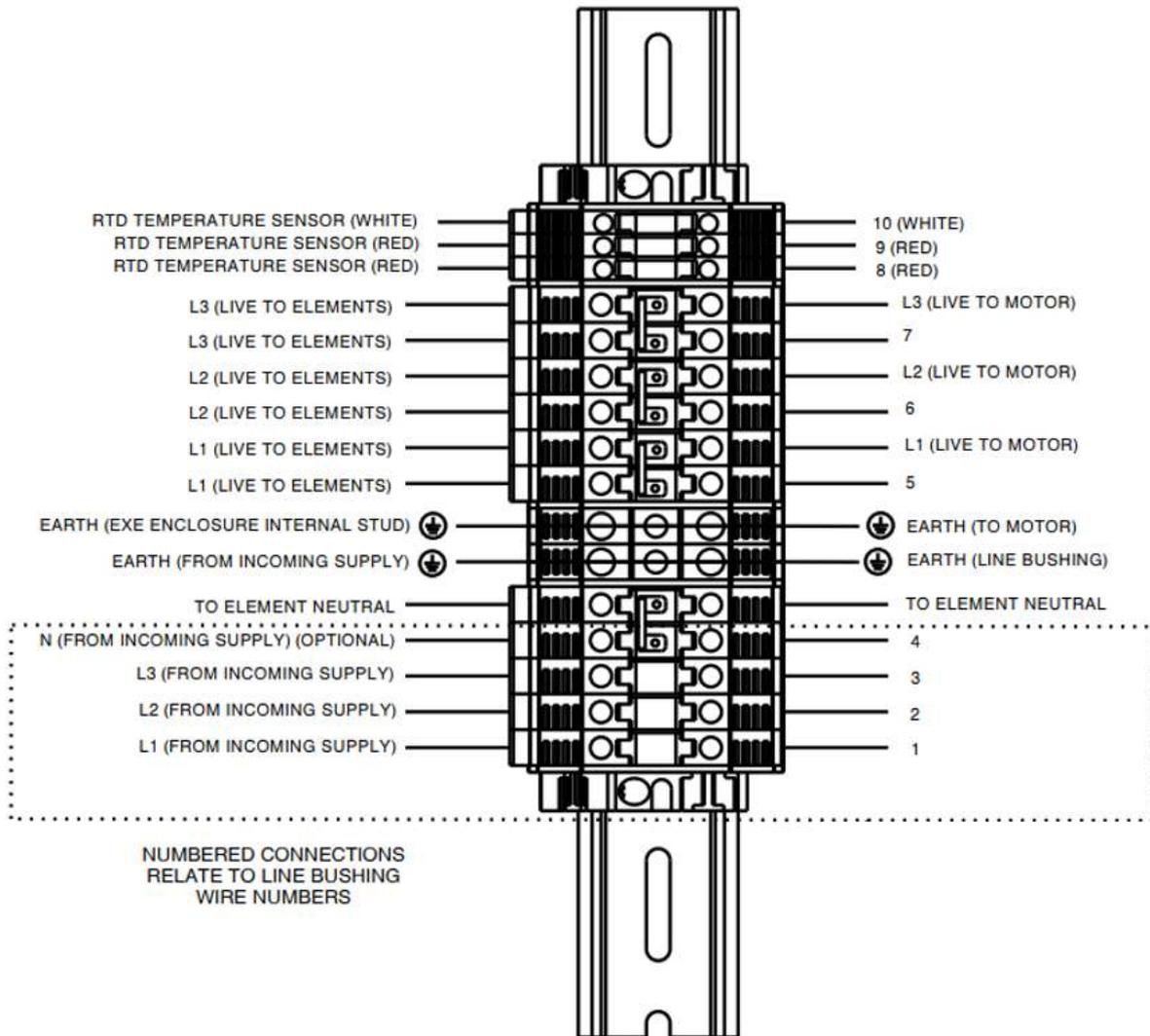


11.4 XLFH – with Additional Items

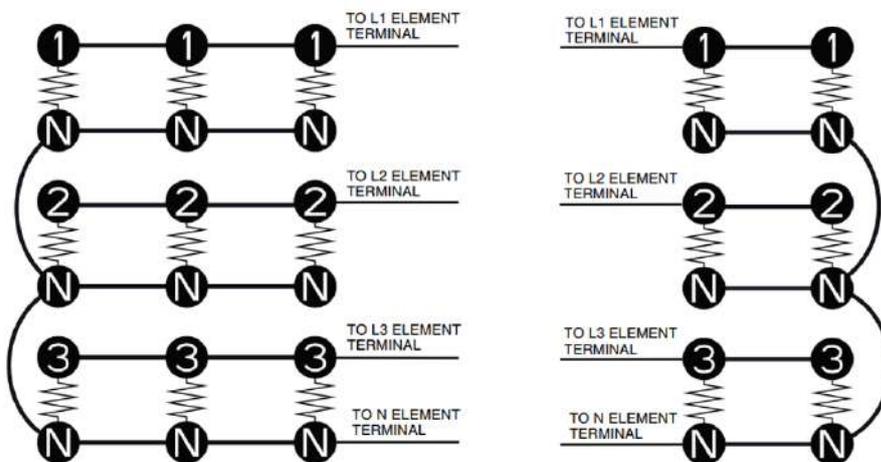


12. Wiring Diagrams

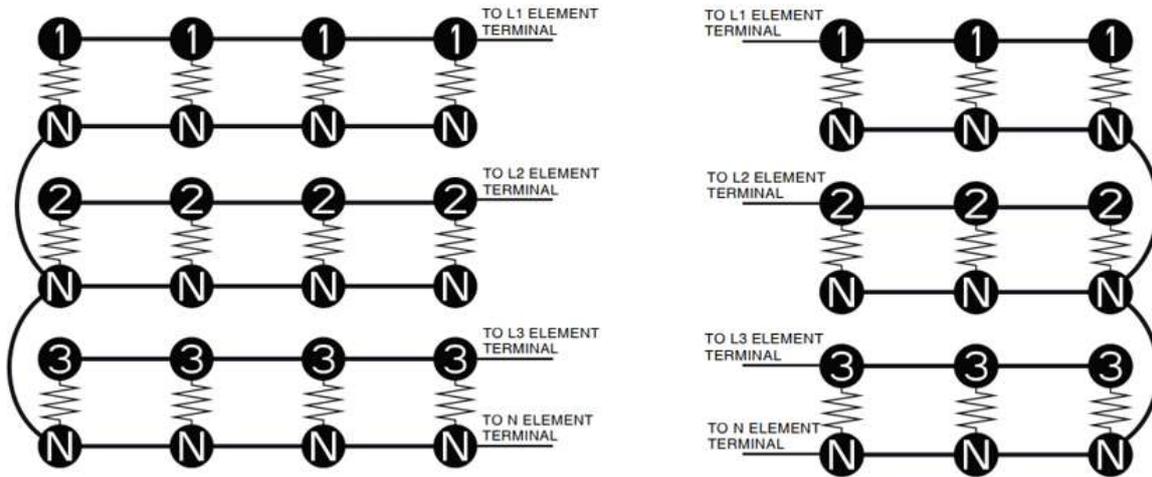
12.1 Inside the EXE



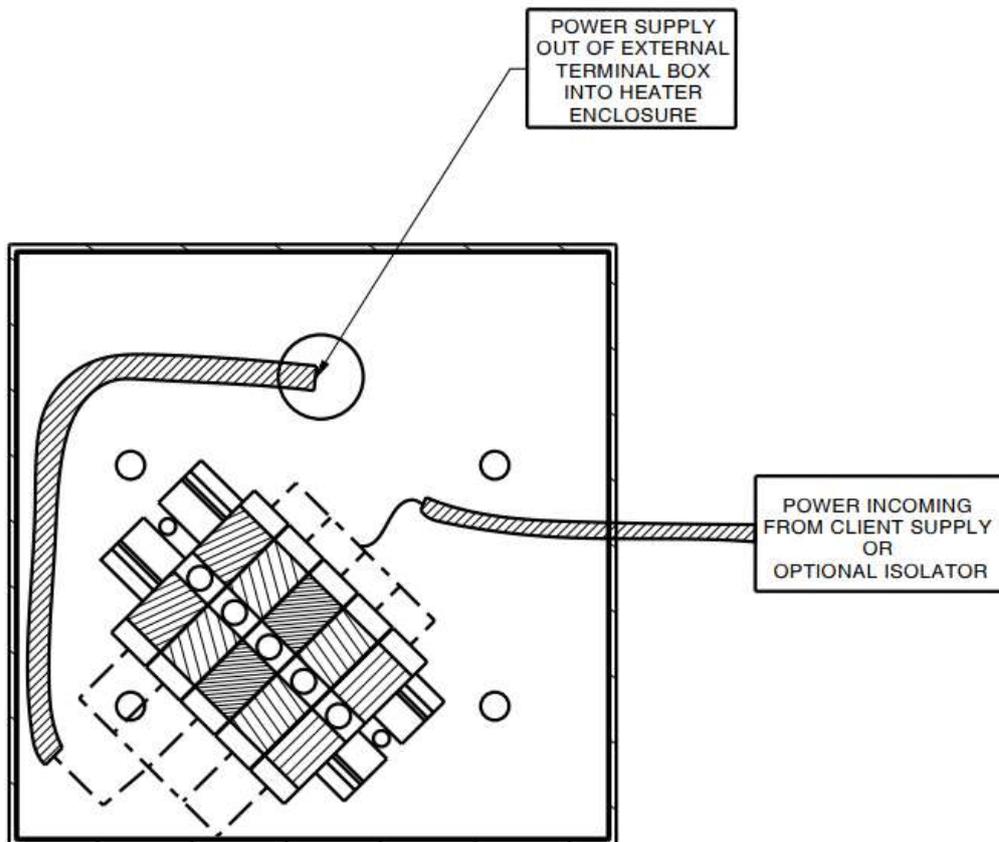
12.2 LFH Wiring Diagrams (Elements)



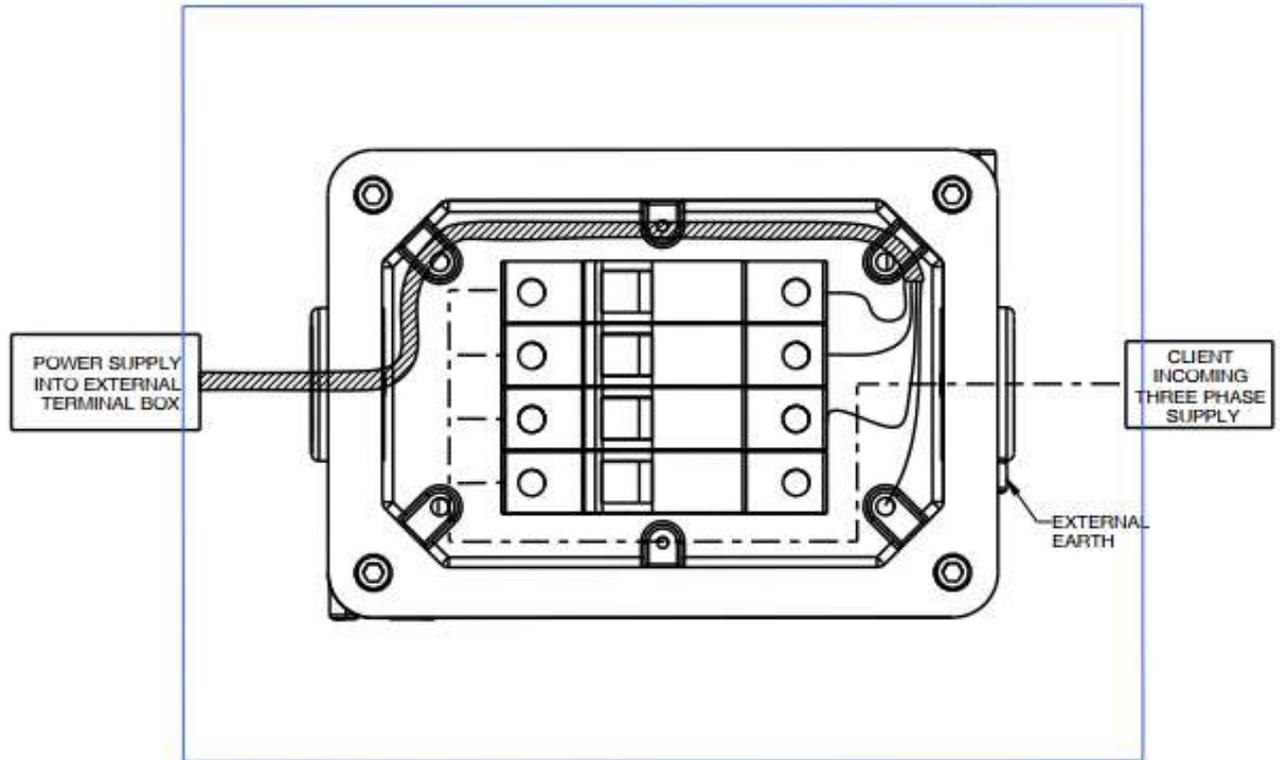
12.3 XLFH Elements



12.4 External Terminal / Easy Wire Box



12.5 Optional 'Bartec' Isolator



12.6 Optional MX – Isolator

Refer to the MX-I Customer Connection Document provided with your MX-I.

13. Routine Maintenance Inspection Record

EXHEAT Industrial Ltd.
Threxton House
Threxton Road Industrial Estate
Watton, Norfolk
IP25 6NG United Kingdom

Tel: +44 (0) 1953 886 269
Fax: +44 (0) 1953 883 853

www.exheat-industrial.com

ROUTINE MAINTENANCE INSPECTION RECORD

LFH & XLFH Fan Assisted Heater



Serial No					
Description					
PO No					
Reference No					
Inspection Checklist	Status Code	Name	Date	Comment	
<u>3 Monthly Inspection</u>					
01	Check equipment for external damage or signs of deterioration.				
02	Check for dust build up or restricted air flow.				
03	Check that impeller fittings are tight.				
04	Check the impeller can spin unimpeded and that there is at least 2mm clearance between blades and casing.				
05	Clean the casing and impeller blades with a damp cloth.				
<u>6 Monthly Inspection (in addition to 3 Monthly Checks)</u>					
01	Check that there is no dirt, debris, loose items or moisture within the terminal enclosure				
02	Check that all electrical connections are undamaged and tight including any spare unused terminals.				
03	Check the heaters/elements insulation resistance				
04	Check that enclosure gaskets are undamaged and fitted correctly				
05	Check that earth conductors are correctly fitted and undamaged				
<u>12 Monthly Inspection (in addition to 3 & 6 Monthly Inspections)</u>					
01	Check resistance values, including individual element resistance if it's down on IR				
<u>Motor Maintenance</u>					
01	3000 hours operation inspection of radial seal and re-application of grease				

Carry out the inspection in accordance with relevant standards concerning inspection and maintenance of electrical installations in non-hazardous or hazardous areas whichever is applicable.

Verified	Installation	Energised	EXHEAT Industrial Ltd
Name			
Signature			
Date			

14. Certification Documents



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Author: P Bumstead

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